Mitech MR200 Surface Roughness Measure Instrument



Product Description

The MR200 surfaces roughness measure instrument is suitable for shop floor use and mobile measure to need of a small handheld instrument, it operation simple, function overall, measure fast, accuracy stability, take convenience. The MR200 is capable of evaluating sueface textures with a variety of parameters according to various national standards and international standard. The measurement results are displayed digitall/graphically on the LCD, and output to the printer.

Name		Content
Measuring range	Z Axis(Vertical)	160μ m
	X Axis(Horizontal)	17.5mm
Resolution		0.01μ m/± 20μ m
	Z Axis(Vertical)	0.02μ m/ \pm 40μ m
		0.04μ m/ \pm 80μ m
Measurement item	Parameters	Ra, Rq, Rz, Rt, Rp, Rv, RS, RSm, Rz(JIS), Ry(JIS), RSk, R3z, Rmax, Rpc, Rmr;
	Standard	ISO, ANSI, DIN, JIS
	Graphic	Roughness profile, Material ratio curve, Direct profile
Filter		RC, PC-RC, Gauss, D-P
Sampling length (1r)		0.25, 0.8, 2.5mm
Assessment length l n)		$L n=1 r \times n \qquad n=1 \sim 5$

principle Differential inductance

Stylus Natural Diamond, 90B cone angle, 5µ m tip radius

Force < 4mN

Pickup

Skid Ruby, Longitudinal radius 40mm

1 r=0.25, Vt=0.135 mm/s

Traversing speed 1 r=0.8, Vt=0.5mm/s

1 r=2.5, Vt=1 mm/s

Return Vt=1mm/s

Accuracy Less than or equal to $\pm 10\%$ Repeatability Less than or equal to 6%

Power supply Built-in Lithium ion battery, AC adapter 8.4V, 800mA

 $L \times W \times H$ 119× 47× 65mm Mass approximately 380g